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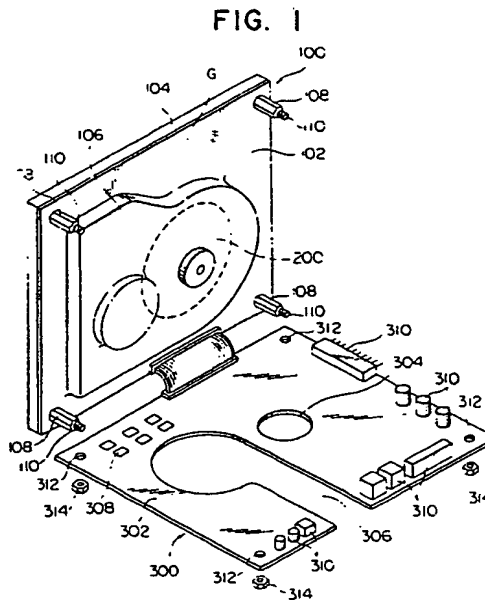
⑦ Applicant: **KABUSHIKI KAISHA TOSHIBA**
72, Horikawa-cho Saiwai-ku
Kawasaki-shi Kanagawa-ken 210(JP)

② Inventor: **Morita, Isao** c/o Patent Division
Kabushiki Kaisha Toshiba 1-1 Shibaura
1-chome
Minato-ku Toyko(JP)

⑦ Representative: **Freed, Arthur Woolf et al**
MARKS & CLERK 57-60 Lincoln's Inn Fields
London WC2A 3LS(GB)

⑤ **Magnetic disk apparatus.**

⑤ A magnetic disc apparatus has an electric portion, a mechanical portion (200), a base (102) and a cover (104). A concave portion (106) corresponding to the mechanical portion (200) is formed in the base (102). On the upper side of the base the mechanical portion (200) is arranged and is covered with the cover (104). On the under side of the base the electrical parts are arranged and the taller electrical parts (310) on the printed wired board (302) are arranged in a space (G) formed between the printed wired board (302) and the base (102) at the outer side of the circumference of the concave portion (106).



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MAGNETIC DISK APPARATUS

The present invention relates to a magnetic disk apparatus and more particularly to a construction of the magnetic disk apparatus suitable for thinning thereof.

The magnetic disk apparatus has been used as the external memory means for a computer and a wordprocessor.

Sofar, in such a magnetic disk apparatus, there is arranged a mechanical portion including a spindle motor equipped with a magnetic disk and a carriage having the magnetic head on a base die cast-made and the mechanical portion is sealed up with a cover. On the under side of the base, there is arranged a circuit board equipped with electrical parts for the input/output of the various signals and for the various controls.

The foregoing used in the magnetic disk apparatus is formed by using a model shaped to the mechanical portion in accordance with the die-cast method.

Although the base die cast-made of the magnetic disk apparatus may be easily formed even if it is of a complicated shape, it is difficult to thin the thickness. Furthermore, on the surface of the base die cast-made there comes out a "nest", requiring a complexed surface treatment.

In another conventional magnetic disk apparatus, the base is made of a plate material such as a metal plate to thin the base thickness. In such apparatus, the mechanical portion is mounted on the base and is covered with a cover for sealing up. On the under side of the base, the circuit board is mounted.

According to this kind of conventional magnetic disk apparatus, it is possible to thin the base thickness. However, since the base is made of a plate shape and the mechanical portion must be mounted on the upper side and the circuit board must be mounted on the under side, it requires relatively large space and has a difficulty in effectively thinning the whole apparatus thickness.

An object of the present invention is, therefore, to provide a magnetic disk apparatus capable of effectively thinning the apparatus.

Another object of the present invention is to provide a magnetic disk apparatus capable of reducing the manufacturing cost and the sub-standard article rate.

A magnetic disk apparatus according to the present invention comprises a base having a mechanical portion with a magnetic disk assembly and a magnetic head assembly on an upper side thereof, a cover for covering the mechanical portion mounted on the upper side of the base, a printed wired board equipped with electrical parts and

mounted on the under side of the base, wherein a concave portion corresponding to the outer shape of the mechanical portion is formed in the base, the mechanical portion being arranged in the concave portion, and taller electric parts to be equipped on the printed wired board are arranged in the space formed between the printed wired board and the base at the outer circumference of the concave portion.

The present invention uses the plate material as the base with the optimum plastic processing, thereby eliminating the finishing treatment after manufacturing and making it possible to provide the better reference side for assembling the mechanical portion. Moreover, by arranging the taller electric parts in the space where only mechanical portion has been arranged in the conventional apparatus.

Fig. 1 is a decomposited squint view for explaining a magnetic disk apparatus according to one embodiment of the present invention;

Fig. 2 is a side sectional view of the assembled magnetic disk apparatus of Fig. 1;

Fig. 3 is a sectional part plan view of the magnetic disk apparatus of Fig. 2;

Fig. 4 is a side sectional view for explaining the magnetic disk apparatus of another embodiment according to the present invention; and

Fig. 5 is a side sectional view for explaining the magnetic disk apparatus of the other embodiment according to the present invention.

Now the embodiments of the present invention will be explained with reference to the drawings.

Fig. 1 is a decomposited squint view of one embodiment according to the present invention. Fig. 2 is a side sectional view of the assembled magnetic disk apparatus of Fig. 1. Fig. 3 is a sectional part plan view of Fig. 2.

As shown in the drawings, the magnetic disk apparatus comprises a body portion 100, a mechanical portion 200 and a circuit board 300.

The body portion 100 includes a base 102 and a cover 104.

The base 102, consisting of plate material such as a steel, an aluminum and an alloy, includes a concave portion 106 formed by plastic working such as shearing, bending, reducing of area and forging workings. The shape of the concave portion 106 is adapted to the shape of the mechanical portion 200. On the side of the base 102 where the concave portion 106 is formed, stopped bolts 108 are positioned at the four corners for forming the space. Screw portion 110 are formed at the tips of these stepped bolts 108.

In the concave portion 106 of the base 102, a

spindle motor 202 of the mechanical portion 200 is arranged. To the spindle motor 202, a magnetic disk 204 as a recording medium is equipped. The magnetic disk 204 is rotationary driven by the spindle motor 202. A carriage 208 is installed through a carriage rail 206 in the concave portion 106. The carriage 208 is movable in the radial direction of the magnetic disk 204 by the carriage driving motor 210 mounted on the under side of the concave portion 106. To the tip of the carriage 208, a magnetic head 212 which records and reproduces the data for the magnetic disk 204 is mounted through an arm 214. The magnetic head may access to the respective tracks of the magnetic disk 204 by moving the carriage 208 in the radial direction of the magnetic disk by the carriage driving motor 210.

A cover 104 is arranged on the base 102 to cover the mechanical portion.

On the under side of the base 102 a printed wired board 302 having a circuit board is mounted. An insertion hole 304 and a cut portion 306 are formed in the printed wired board 302. The insertion hole 304 and the cut portion 306 correspond to the spindle motor 202 and the carriage driving motor 210 protruding from the under side of the base 102, respectively. On the side facing to the base 102 of the printed wired board 302 electrical parts 308 and 310 are equipped and the taller electrical parts 310 are arranged in a space G formed on the outer circumference side of the concave portion 106 in the base 102. At the four corners of the printed wired board 302 there are insertion holes 312 corresponding to the stepped bolts of the base 102.

The stepped bolts 108 are inserted through the insertion holes of the printed wired board 302 and are fastened by means of nuts 314.

As described above, according to this embodiment, the circuit board portion 300 is mounted on the under side of the base 102 and the taller electrical parts 310 equipped on the printed wired board 302 of the circuit board portion 300 are arranged in the space G formed around the outer circumference of the concave portion 106, thereby making it possible to reduce the housing space for the circuit board portion 300 and thin the whole magnetic disk apparatus.

Furthermore, if as the material of the base 102 the plate material is used and plastic working condition is optimized, the special finishing treatment is not necessary for the reference side after the manufacturing. Even if the minimum machine manufacturing is performed, the finishing manufacture is much easier compared to that of the conventional plate die cast-made. There never cause defects such as "nest" likely to be produced at the same time of the finishing treatment of the plate

obtained by the die cast.

Therefore, according to this embodiment, the space in the apparatus may be effectively utilized and the thinning and miniaturizing the whole magnetic disk apparatus becomes possible. Moreover, the final finishing treatment process for the reference side of the base 102 may be eliminated or reduced. As a result, the sub-standard article rate and cost may be reduced.

It is to be noted that more effective utilization of the space may be possible by forming the concave portion 106 of a plurality of stages such as three stages, as shown in Fig. 4. Furthermore, as shown in Fig. 5, the stiffness of the base 102 is improved by arranging a rib 114 at the appropriate position of the base 102. In Figs. 4 and 5, common parts in Figs. 1 through 3 are designated by the same numerals and the redundant description is omitted here.

Claims

1. A magnetic disk apparatus, comprising:
 - a base having a mechanical portion with a magnetic disk assembly and a magnetic head assembly on an upper side thereof;
 - a cover for covering said mechanical portion formed on the upper side of said base;
 - a printed wired board arranged on the under side of said base and equipped with electrical parts, characterized in that
 - a concave portion corresponding to the outer shape of said mechanical portion is formed in said base and said mechanical part being arranged in said concave portion, and taller electrical parts of said electrical parts equipped on said printed wired board are arranged in a space between said printed wired board of the outer circumference in said concave and said base.
2. The magnetic disk apparatus according to claim 1, wherein said base is formed of a plate material.
3. The magnetic disk apparatus according to claim 2, wherein said plate materials is a steel, an aluminum or an alloy including one of them.
4. The magnetic disk apparatus according to claim 2, wherein said concave portion is formed by plastic working.
5. The magnetic disk apparatus according to claim 3, wherein said plastic working is shearing, bending, reducing of area or forging workings.

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FIG. 1

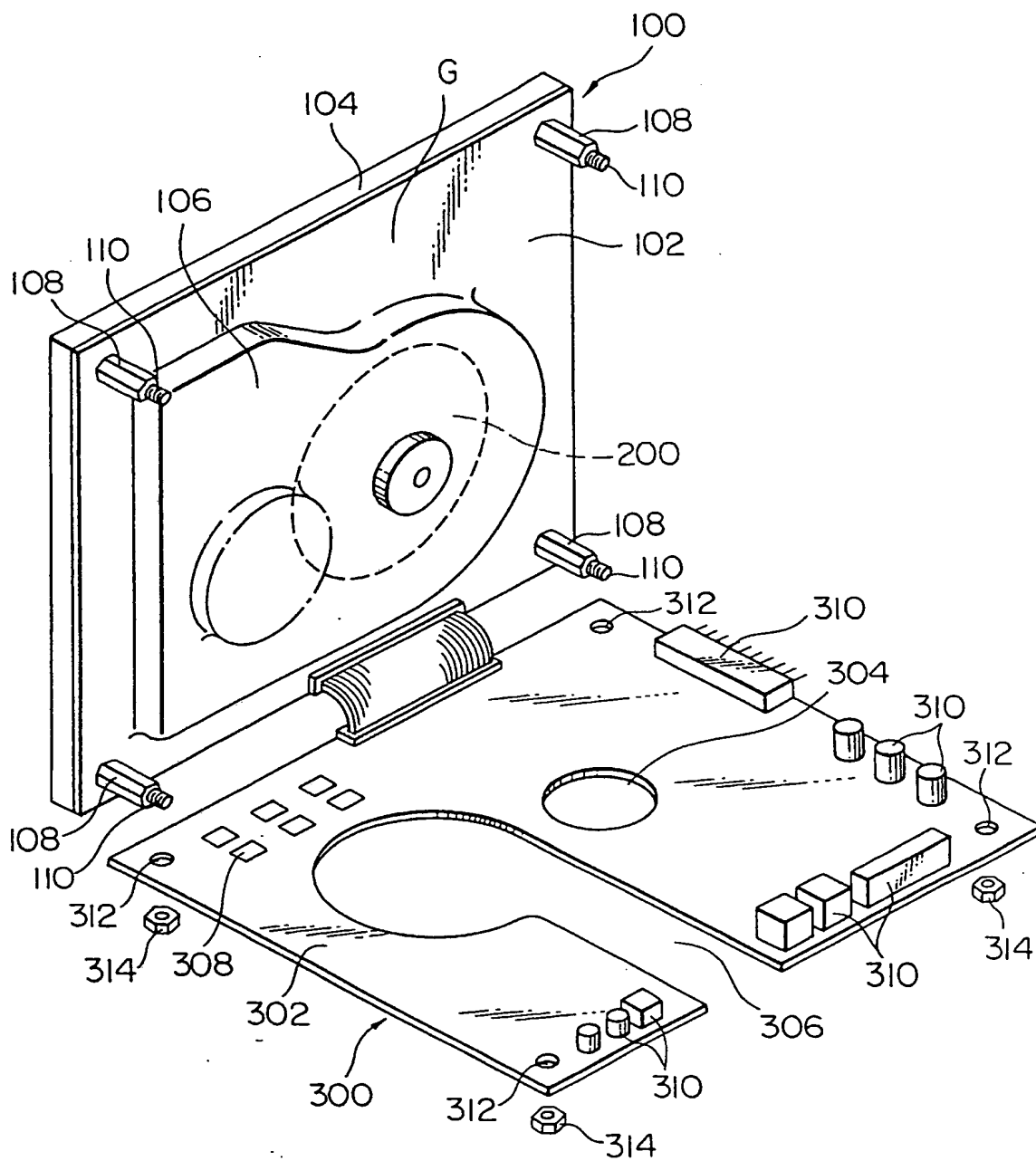


FIG. 2

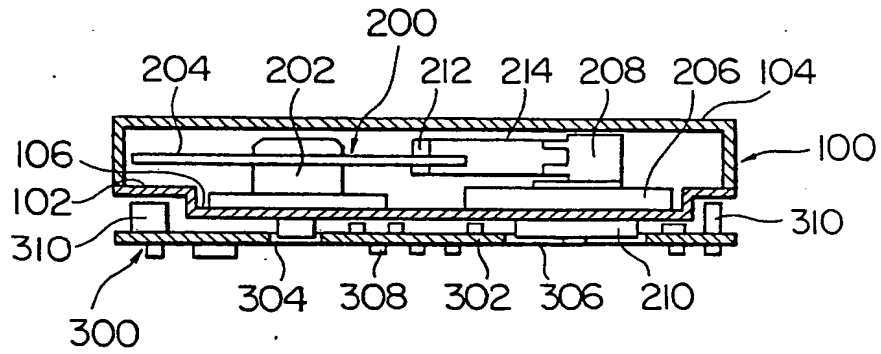
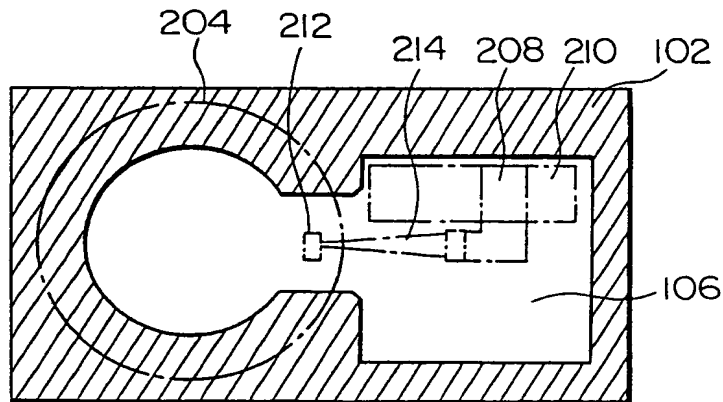


FIG. 3



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FIG. 4

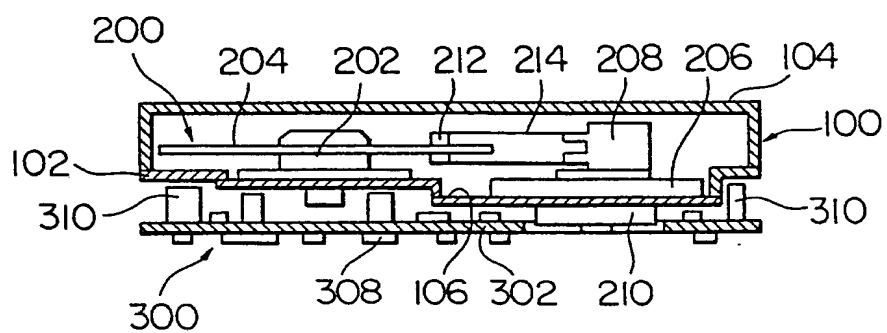


FIG. 5

